



### Typical Applications

Central door lock, Power doors & windows,  
Lighting, flashlight & indicator lamp control, Instrument control,  
Sunroof motor control, Immobilizers, Low temperature start

### Features

- Switching capability up to 20A
- Six different contact arrangements
- RoHS & ELV compliant

## CHARACTERISTICS

Contact arrangement	1A, 1B, 1C, 1U, 1V, 1W	Operate time <sup>7)</sup>	Typ.: 3ms (at nomi. vol.) Max.: 10ms (at nomi. vol.)
Voltage drop (initial) <sup>1)</sup>	NO:Typ.40mV,250mV max.(at 10A) NC:Typ.50mV,250mV max.(at 10A)	Release time <sup>4) 7)</sup>	Typ.: 1.5ms Max.: 10ms
Max. make current <sup>2) 7)</sup>	1A:60A 1B:12A 1C(NO/NC): 60/12A 1U: 2×40A 1V:2×8A 1W(NO/NC):2×30A/2×5A	Ambient temperature	-40°C to 85°C
		Vibration resistance <sup>5) 7)</sup>	10Hz to 40Hz 1.27mm DA 40Hz to 70Hz 49m/s <sup>2</sup> 70Hz to 100Hz 0.5mm DA 100Hz to 500Hz 98m/s <sup>2</sup>
Max. break current <sup>2) 7)</sup>	1A: 20A 1B: 10A 1C(NO/NC): 20A/10A 1U: 2×20A 1V: 2×7A 1W (NO/NC): 2×15A/2×5A	Shock resistance <sup>5) 7)</sup>	98m/s <sup>2</sup>
		Termination	PCB <sup>6)</sup>
Max. switching voltage	See "Load Limit curve"	Construction	Plastic sealed
Min. contact load	1A 6VDC	Unit weight	Plastic sealed: Approx. 12g
Electrical endurance	See "CONTACT DATA"	1) Equivalent to the max. initial contact resistance is 100mΩ (at 1A 6VDC). 2) At 23°C, 13.5VDC, resistive load (100 cycles). 3) 1min, leakage current less than 1mA. 4) The value is measured when voltage drops suddenly from nominal voltage to 0 VDC and coil is not paralleled with suppression circuit. 5) When energized, opening time of NO contacts shall not exceed 100μs, when non-energized, opening time of NC contacts shall not exceed 100μs, meantime, NO contacts shall not be closed. 6) Since it is an environmental friendly product, please select lead-free solder when welding. The recommended soldering temperature and time is (250±3)°C, (5±0.3)s. 7) Only for the 12VDC coil voltage type.	
Mechanical endurance	1 x 10 <sup>7</sup> OPS (300OPS/min)		
Initial insulation resistance	100MΩ (at 500VDC)		
Dielectric strength <sup>3)</sup>	500VAC		

## CONTACT DATA <sup>3)</sup>

at 23°C

Load voltage	Load type		Load current A				On/Off ratio		Electrical endurance OPS	Contact material	Load wiring diagram <sup>2)</sup>	
			1C		1A	1B	On s	Off s				
			NO	NC	NO	NC						
13.5VDC	Resistive	Make	15	10	15	10	2	2	2×10 <sup>5</sup>	AgSnO <sub>2</sub>	See diagram 1	
		Break	15	10	15	10	2	2				
	Lamp	Make	3×21W	---	3×21W	---	2	2	1.5×10 <sup>5</sup>	AgSnO <sub>2</sub>	See diagram 2	
		Break										
	Motor L=0.5mH			26	---	---	---	0.2	2	1×10 <sup>5</sup>	AgSnO <sub>2</sub>	See diagram 3
				26	---	---	---					



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

2016 Rev. 1.00

## CONTACT DATA <sup>3)</sup>

at 23°C

Load voltage	Load type		Load current A				On/Off ratio		Electrical life OPS	Contact material	Load wiring diagram <sup>2)</sup>	
			1W		1U	1V		On s				Off s
			NO	NC	NO	NC						
13.5VDC	Resistive	Make	2×7	2×5	2×7	2×5	2	2	2×10 <sup>5</sup>	AgSnO <sub>2</sub>	See diagram 4	
		Break	2×7	2×5	2×7	2×5	2	2				
	Flasher <sup>1)</sup>	Make	(4×21W)	---	(4×21W)	---	0.375	0.375	2×10 <sup>6</sup>	Special AgSnO <sub>2</sub>	See diagram 5	
		Break	x2	---	x2	---	---	---				
	Lamp	Make	(2×21W +1×5W)	---	(2×21W +1×5W)	---	0.2	3	1×10 <sup>5</sup>	AgSnO <sub>2</sub>	See diagram 6	
		Break	x2	---	x2	---	---	---				

1) When it is utilized in flasher, a special AgSnO<sub>2</sub> contact material should be used and the customer special code should be (170) as a suffix. Please connect by the polarity according to the diagrams below.

2) The load wiring diagrams are listed below.

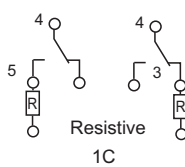


diagram 1

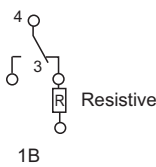
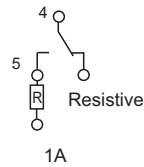


diagram 2

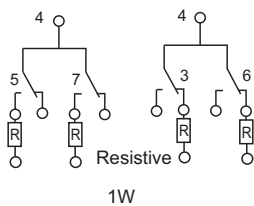
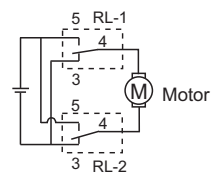
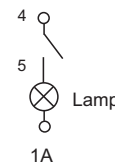


diagram 4

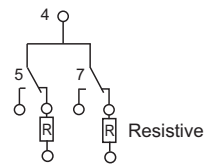
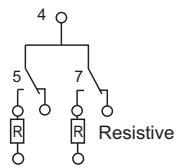


diagram 5

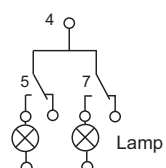
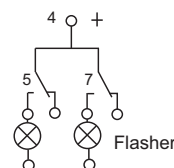


diagram 6

3) When the load voltage is at 24VDC or higher, or the applications conditions are different from the table above, please submit the detailed application conditions to Hongfa to get more support.

## COIL DATA

at 23°C

Nominal voltage VDC	Pick-up voltage VDC max.		Drop-out voltage VDC min.		Coil resistance x(1±10%)Ω	Power consumption W	Max. allowable overdrive voltage <sup>1)</sup> VDC
	1A, 1B, 1C, 1U, 1V	1W	1B, 1V	1A,1C, 1U, 1W			
6	3.75	4.5	0.35	0.7	28	1.1	9.0
12	7.5	9.0	0.7	1.4	130	1.1	19.6

1) Max. allowable overdrive voltage is stated with NO load applied.

## ORDERING INFORMATION

Type	HFKM /	012	1H	S	T	(XXX)
Coil voltage	006: 6VDC	012: 12VDC				
Contact arrangement	1H: 1 Form A SH: 1 Form U	1D: 1 Form B SD: 1 Form V	1Z: 1 Form C SZ: 1 Form W			
Construction	S: Plastic sealed <sup>1)</sup>					
Contact material	T: AgSnO <sub>2</sub>					
Special code <sup>2)</sup>	XXX: Customer special requirement		Nil: Standard			

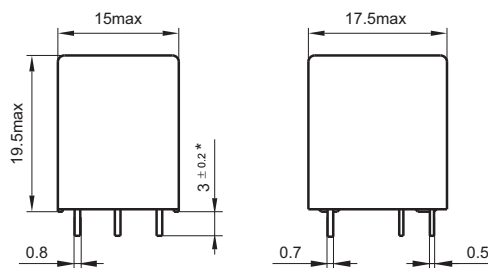
Notes: 1) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

2) The customer special requirement express as special code after evaluating by Hongfa. e.g. (170) stands for flasher load.

## OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

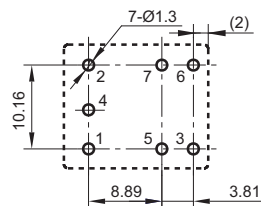
Unit: mm

### Outline Dimensions



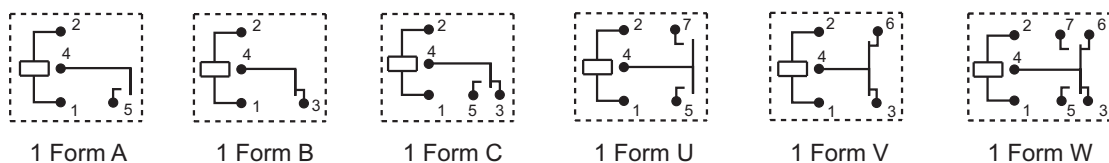
Remark: \* The additional tin top is max. 1mm.

### PCB Layout (Bottom view)



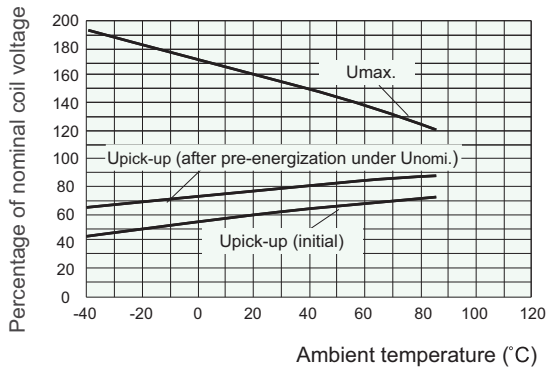
Remark: The tolerance without indicating for PCB layout is always  $\pm 0.1$ mm.

### Wiring Diagram (Bottom view)



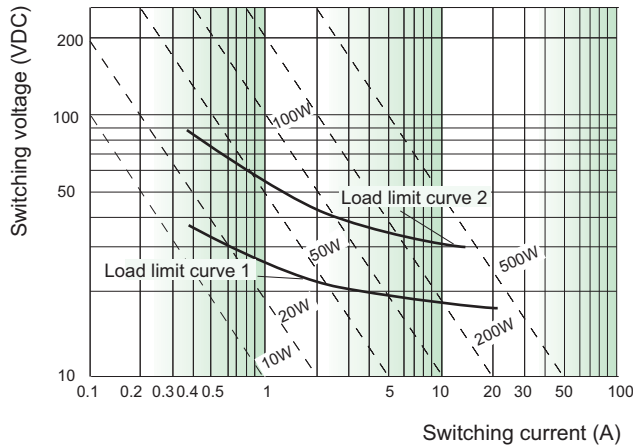
## CHARACTERISTIC CURVES

### 1. Coil operating voltage range



- 1) There should be no contact load applied when maximum continuous operation voltage is applied on coil.
- 2) The operating voltage is connected with coil pre-energized time and voltage. After pre-energized, the operating voltage will increase.
- 3) The maximum allowable coil temperature is 180°C. For the coil temperature rise which is measured by resistance is average value, we recommend the coil temperature should be below 155°C under the different application ambient, different coil voltage and different load etc.
- 4) If the actual operating coil voltage is out of the specified range, please contact Hongfa for further details.

### 2. Load limit curve



- 1) The load and electrical endurance tests are made according to "CONTACT DATA" parameters' table. If actual load voltage, current, or operate frequency is different from "CONTACT DATA" table, please arrange corresponding tests for confirmation.
- 2) Load limit curve 1: arc extinguishes, during transit time (change over contact).
- 3) Load limit curve 2: safe shutdown, no stationary arc (make contact).

### Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. In case there is specific criterion (such as mission profile, technical specification, PPAP etc.) checked and agreed by and between customer and Hongfa, this specific criterion should be taken as standard regarding any requirement on Hongfa product. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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